

A max-min fuzzy approach for supplier selection and order allocation problem with transportation costs

Mohammad Ali Sobhanolahi¹, Ahmad Mahmoodzadeh^{1*}, Bahman Naderi¹

¹*Department of Industrial Engineering, Faculty of Engineering, Kharazmi University, Tehran, Iran*
sobhanallahi@khu.ac.ir, ahmad.mahmoodzadeh1@gmail.com, bahman.naderi@aut.ac.ir

Abstract

In this paper, we study a supplier selection and order allocation problem with in a multi-objective and fuzzy environment. Transportation costs and quantity discount are taken into account in the problem. We assume four common objectives as total costs, on-time delivery rate, defective rate, and purchasing value. We utilize a max-min approach such that the min-operator finds the fuzzy decision that simultaneously satisfies all the fuzzy objectives. Then the maximizing decision is determined to be the maximum degree of membership for the fuzzy decision. We use the non-linear S-shape membership functions to express the vague aspiration levels of the DM's objective. According to the defined fuzzy membership functions and applying Bellman-Zadeh's maximization principle, the fuzzy multi objective model is transformed into a single objective model. A genetic algorithm is applied to solve the multi objective fuzzy supplier selection and order allocation problem. Computational results are presented using numerical examples.

Keywords: Fuzzy programming, genetic algorithm, supplier selection, order allocation

1- Introduction and literature review

Supplier selection is one of the most vital processes in the supply chain management. Organizations rely more on suppliers to reduce their costs, to improve the quality of their products, or to focus on a specific part of their operations (Govindan et al. 2015). This process is complex, since, both quantitative and qualitative criteria must be taken into account (Guo & Li, 2014), the process becomes more complicated if parameters are incomplete or uncertain. Also, the inventory management is one of the significant parts of supply chain management, since, inventory costs can represent anywhere between 20 and 40% of the total product value (Ballou, 1992). In the literature, these issues have simultaneously been considered in supplier selection and order allocation (SSOA) problems (Mansini et al. 2012).

Supplier selection and order allocation (SSOA) with quantity discount has extensively been studied by some researchers. Dahel (2003) propose a multi-objective mixed integer linear programming (MILP) model with multi-item volume discounts. Xia & Wu (2007) propose a two-stage method to solve the four-objective SSOA problem using AHP and a multi-objective MILP. The objectives include purchasing value, purchasing cost, defective items, and on-time delivery.

*Corresponding author

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Kamali et al. (2011) propose the particle swarm optimization and scatter search algorithm to solve the four-objective SSOA problem with the same objectives. Çebi & Otay (2016) investigate a SSOA problem with the same objectives and apply a two-stage fuzzy approach to solve the problem. Demirtas & Üstün (2008) investigate a three-objective model and apply analytical network process (ANP) and epsilon-constraint method to solve the model. Their model simultaneously optimize the purchasing value, the budget and the defect rate. Burke et al. (2008) measure the impact of quantity discounts in SSOA problem by considering the linear, the incremental, and the all-unit quantity discount. Amid et al. (2009) develop a fuzzy multi-objective MILP model to solve the problem in order to simultaneously optimize the total cost, the rate of late delivery, and the rate of rejected items. Wang & Yang (2009) propose a two-stage procedure using AHP and a multi-objective programming to minimize total cost, defective rate, and delivery lateness rate. Ebrahim et al. (2009) study the problem with the same objectives and propose a scatter search algorithm and exact method to solve the problem. Kokangul & Susuz (2009) utilize a bi-objective non-linear programming model using goal programming to solve the problem. The objectives are the purchasing costs and the purchasing value. With the same objectives, Razmi & Maghool (2010) utilize an augmented epsilon-constraint and reservation level by Tchebycheff models to solve the fuzzy bi-objective model. Moghadam (2015) consider fuzzy multi-objective SSOA problem to optimize four objectives including net profit, defective items, late deliveries and risk factor. Pazhani et al. (2016) utilize exact methods to solve a mixed integer nonlinear programming SSOA model with a single objective to minimize the total costs considering the transportation costs. Hamdan & Cheaitou (2017-a) study SSOA problem with green criteria to optimize the total costs and purchasing value. They propose a three stages method using fuzzy TOPSIS in the first stage, AHP in the second stage, and bi-objective MILP the third stage. Hamdan & Cheaitou (2017-b) consider the same objectives with green criteria, quantity discounts and varying supplier availability. They also apply the same three stage method to solve the model.

There are some methods in the literature for multi-objective programming problem with fuzzy objectives such as the weighted additive approach (Tiwari et al. 1987; Chen & Tsai, 2001), compromise approach (Wu & Guu, 2001), method with achievement degrees (Aköz & Petrovic, 2007), augmented max-min model (Lee & Li, 1993; Arikan, 2013), and two-phase approach (Li & Zhang, 2006). Some researchers use these methods to solve the SSOA problem. For example, Moghaddam (2015) applied Monte Carlo simulation integrated with fuzzy goal programming for SSOA problem in reverse logistics systems. Erginel & Gecer (2016) utilize a two-phase approach to solve the fuzzy multi-objective linear programming model in Supplier Selection Problem. Also, Çebi & Otay (2016) apply a two-stage fuzzy approach for SSOA problem. They use augmented max-min in the first stage, and fuzzy goal programming in the second stage. Govindan et al. (2017) utilize weighted fuzzy mathematical programming approach for supplier selection problem with transportation decisions in a closed loop supply chain. Firstly, they define linear membership functions for each fuzzy goal as introduced by Zadeh (1965). Then, they apply a weighted max-min approach seeks for an optimal solution so that the ratio of the levels of achievement of the goals come as close to each other as possible.

In this paper, we study a SSOA problem by taking transportation costs, quantity discount, fuzzy type uncertainty and some practical constraints into account. We assume four common objectives as total costs considering transportation costs, on-time delivery rate, defective rate, and purchasing value. We utilize a max-min approach such that the min-operator finds the fuzzy decision that simultaneously satisfies all the fuzzy objectives. Then the maximizing decision is determined to be the maximum degree of membership for the fuzzy decision. We use the non-linear S-shape membership functions to express the vague aspiration levels of the DM's objective. A genetic algorithm (GA) is applied to solve the multi objective fuzzy SSOA problem. Computational results are presented using numerical examples.

The rest of this paper proceeds as follows: In section 2, we describe the problem and the assumptions, give the notation to construct the model, and present the fuzzy multi-objective SSOA model. In section 3, we explain fuzzy multi-objective programming approach using the non-linear S-shape membership functions to express the vague aspiration levels of the DM's objectives. In Section 4, we describe the solution procedure including encoding & solution generation, repair algorithm, crossover and mutation of the proposed genetic algorithm. In section 5, the computational results of proposed methodology are

illustrated using some numerical examples. Finally, section 6 concludes the study and presents future remarks.

2- Problem formulation

Suppose a supply chain with a single buyer and multiple suppliers. The buyer selects some suppliers and allocates order quantities of a single product to them in order to satisfy the known and constant-rated demand. This problem is called supplier selection and order allocation problem. The buyer have four objectives to optimize, they are: minimizing the annual supply chain costs; minimizing the defective products; minimizing the late delivery of products; and maximizing the annual purchasing value of orders. All suppliers have limited production capacity and use the price discount policy. So each supplier i offers the product with price of c_{ik} in the k -th order range $[u_{i,k-1}, u_{ik})$. Inventory shortage is not allowed for any partner in the supply chain and the transportation cost from each supplier to the buyer depends on the distance and the number of required vehicles. Moreover, some parameters are assumed to be in the fuzzy form.

This research is the extension of the one studied by Kamali et al. (2011). They consider the problem as multi objective programming model including maximizing annual purchasing value, and minimizing annual supply chain costs, defective items, and, late deliveries. They utilize particle swarm optimization and the scatter search algorithms to solve the problem. Our research have the following differences comparing to this research: (a) the transportation is considered in our model and transportation cost from each supplier to the buyer depends on the distance and the number of required vehicles; (b) the problem is considered in fuzzy environment and efficient fuzzy method is applied to handle the fuzzy multi objective problem; (c) we apply genetic algorithm to solve the problem.

2-1- Notations

Firstly, the following notations are defined to construct the model.

c_i	Variable cost per unit for supplier i (Fuzzy)
C	Fixed cost of transportation per distance unit (Fuzzy)
r_i	Defective rate of supplier i (Fuzzy)
H_i	Late delivery rate of products for supplier i (Fuzzy)
w_i	Importance rate of supplier i in supplier evaluation methods (Fuzzy)
h_i	Inventory holding cost per unit per unit time for supplier i
h_b	Inventory holding cost per unit per unit time for buyer
S_i	Fixed production setup cost for supplier i
A_i	Fixed ordering cost from supplier i
D	Buyer's annual demand rate
T	Buyer's length of period
T_i	Consumption time of an order quantity from supplier i
P_i	Production rate of supplier i
c_{ik}	Discounted unit price of interval k offered by supplier i
u_{ik}	Upper bound of Supplier i 's discount interval
dis_i	Distance between buyer and supplier i
cap	Vehicles capacity
y_{ik}	Binary variable; equals to 1 if buyer purchase from supplier i 's discount interval k .
V_i	Integer variable; number of required vehicles for transporting Q_i

- Q Total order quantity per period from all suppliers
 Q_i Order quantity to supplier i per period
 q_{ik} Purchased quantity from discount interval k of supplier i per period

2-2- Mathematical model

Here, we formulate the supplier selection and order allocation problem as a four-objective mixed integer nonlinear programming (MINLP) model.

$$(P) \quad \{Min Z_1, Min Z_2, Min Z_3, Max Z_4\}$$

s.t.

$$Z_1 = \frac{D}{Q} \left[\sum_{i=1}^n \sum_{k=1}^{K_i} (\tilde{c}_i + c_{ik}) q_{ik} + \sum_{i=1}^n \sum_{k=1}^{K_i} (A_i + S_i) y_{ik} + \sum_{i=1}^n \frac{Q_i^2}{2} \left(\frac{h_b}{D} + \frac{h_i}{P_i} \right) + \sum_{i=1}^n \tilde{C} dis_i V_i \right] \quad (1)$$

$$Z_2 = \frac{1}{Q} \sum_{i=1}^n \tilde{H}_i Q_i \quad (2)$$

$$Z_3 = \frac{1}{Q} \sum_{i=1}^n \tilde{r}_i Q_i \quad (3)$$

$$Z_4 = \frac{1}{Q} \sum_{i=1}^n \tilde{w}_i Q_i \quad (4)$$

$$Q_i = \sum_{k=1}^{K_i} q_{ik} \quad \forall i = 1..n \quad (5)$$

$$Q = \sum_{i=1}^n Q_i \quad (6)$$

$$\frac{D}{Q} Q_i \leq P_i \quad \forall i = 1..n \quad (7)$$

$$cap (V_i - 1) \leq Q_i \quad \forall i = 1..n \quad (8)$$

$$Q_i \leq cap V_i \quad \forall i = 1..n \quad (9)$$

$$\sum_{k=1}^{K_i} y_{ik} \leq 1 \quad \forall i = 1..n \quad (10)$$

$$u_{i,k-1} y_{ik} \leq q_{ik} \quad \forall i = 1..n; \forall k = 1..K_i \quad (11)$$

$$q_{ik} \leq u_{ik} y_{ik} \quad \forall i = 1..n; \forall k = 1..K_i \quad (12)$$

$$y_{ik} \in \{0,1\} \quad \forall k = 1:K_i, i = 1..n \quad (13)$$

$$V_i \in Integer \quad \forall i = 1..n \quad (14)$$

$$q_{ik} \geq 0 \quad \forall k = 1:K_i, i = 1..n \quad (15)$$

$$Q_i \geq 0 \quad \forall i = 1..n \quad (16)$$

$$Q \geq 0 \quad (17)$$

Equation (1) minimizes the annual supply chain costs. The first part is variable and purchases costs; the second part is the buyer's ordering cost and suppliers' setup costs; the third part is the buyer's and suppliers inventory holding costs; and the fourth part calculates the transportation costs. To have an on-time delivery, equation (2) minimizes the rate of late delivered items. Equation (3) is quality function which minimizes the rate of defective products. Equation (4) maximizes the purchasing value, which is the order quantities multiplied by the importance weights of suppliers. The weights are the output of

supplier selection methods such as analytical hierarchy process (AHP). Equation (5) states that the purchases amount from a supplier is equal to the sum of purchases from its discount intervals. The relation between the total purchase and purchases from suppliers in a cycle is given by equation (6). Equation (7) is suppliers' capacity constraints. Equation (8-9) calculates the required vehicles to transport. Using the equations (10-12), the order quantity from each supplier, only falls into one of the discount intervals offered by this supplier. Finally, the type of variables are given by (13-17).

3- Fuzzy multi-objective approach

Various methods have been presented in literature for fuzzy multi-objective optimization. In this research, we use the min-max method to handle the multi objective fuzzy programming problem. This approach considers the symmetric relationship between various objectives in a fuzzy (Zimmermann, 1978). In this approach, the min-operator finds the fuzzy decision that simultaneously satisfies all the fuzzy objectives. Then the maximizing decision is determined to be the maximum degree of membership for the fuzzy decision.

In this section, we formulate the fuzzy multi objective supplier selection and order allocation problem based on vague aspiration levels of the decision maker. We use the following non-linear S-shape membership function to express vague aspiration levels of the DM.

$$f(x) = \frac{1}{1 + e^{-\alpha x}} \quad (18)$$

Where α , measures the degree of vagueness. In the proposed multi objective programming model of the problem the four objectives are considered to be uncertain. We use the non-linear S-shape membership functions to express the vague aspiration levels of the DM's objective. The membership function of the goals is given by

$$\mu_{\tilde{z}_j}(\cdot) = \frac{1}{1 + \exp[\alpha_j(E(\tilde{Z}_j) - Z_j^m)]} \quad (19)$$

Where Z_j^m is the mid-point (middle aspiration level for the j^{th} objective function) where the membership function value is 0.5; α_j determine the shape of membership function and can be given by the DM based on his/her own degree of satisfaction regarding that objective; we have $\alpha_j > 0$ for minimization goals and $\alpha_j < 0$ for maximization goals. So, we have $\alpha_1, \alpha_2, \alpha_3 > 0$ and $\alpha_4 < 0$; and $E(\tilde{Z}_j)$ denotes the crisp possibilistic mean value of objective j . Using the fuzzy extension principle (Zadeh, 1978), the crisp possibilistic mean value of fuzzy number $\tilde{A} = (a, b, c)$ is given by

$$E(\tilde{A}) = \frac{a + 2b + c}{4} \quad (20)$$

According to the above defined fuzzy membership functions and applying Bellman-Zadeh's maximization principle (Littger, 1992), the fuzzy multi objective supplier selection and order allocation problem is formulated as the following single objective model:

$$(P_1) \quad \max \eta$$

s.t.

$$\eta \leq \mu_{\tilde{z}_j}(\cdot) \quad \forall j = 1, \dots, 4 \quad (21)$$

$$0 \leq \eta \leq 1 \quad (22)$$

and constraints (1-17)

The constraint (21) can be rewritten as the following relation.

$$\log \frac{\eta}{1-\eta} \leq -\alpha_j (E(\tilde{Z}_j) - Z_j^m) \quad (23)$$

Let $\theta = \log \frac{\eta}{1-\eta}$; Since, the logistic function is monotonically increasing, maximizing η is equivalent to maximizing θ . Therefore, the problem (FP) can be rewritten as follows:

$$(P_2) \quad \max \theta$$

s.t.

$$\theta \leq -\alpha_j (E(\tilde{Z}_j) - Z_j^m) \quad \forall j = 1, \dots, 4 \quad (24)$$

$$\theta \geq 0 \quad (25)$$

and constraints (1-17)

4- Solution procedure

The problem P_2 proposed in the previous section is single objective and nonlinear, and the reason for nonlinearity is that the variable Q is the denominator of equations (1-4) and (7). Of course, equation (7) can be converted to linear form, but relations (1-4) are totally nonlinear. Considering that nonlinear problems cannot be solved with exact methods, we are going to design Genetic Algorithm (GA) for solving the problem.

4-1- Encoding & solution generation

Each chromosome or answer vector can be expressed as $Q: [Q_1, Q_2, \dots, Q_n]$, in which the sum of the vector is equal to Q ; Q_i represents the order quantity assigned to supplier i . The procedure for generating initial population of N solutions is as follows: for any supplier i ; $i=1, \dots, n$, a random number is generated between (0,1), if the random number is less than 0.5, then a random number is elected between $[0, u_{i,K_i}]$ and assigned to Q_i . The variable Q_i is set to be 0 if the random number is greater than 0.5.

4-2- Repair algorithm

During the solution generation algorithm and iterations of the main algorithm, we may face infeasible solutions. Equation (6) is being established by solution representation. Equations (5) and (10-12) are also being established according to the order quantity to each supplier must be fall into one of the discount intervals. By calculating the number of vehicles, equations (8-9) are enforced. The only constraint that may lead to an infeasible solution is equation (7). In the following, we propose a repair algorithm in order to transform infeasible solutions to feasible ones.

For an infeasible solution, we calculate $a_i = P_i - DQ_i/Q$ and define two sets as $S^+ = \{i: a_i \geq 0\}$ and $S^- = \{i: a_i \leq 0\}$. The first set represents the suppliers with an additional capacity for assignment, and the second set represents the suppliers whose capacity constraint are violated. The repair algorithm is as follows:

```

If  $\sum_{i \in S^+} a_i \geq \sum_{i \in S^-} a_i$ 
  For any  $i \in S^-$  do
     $Q_i = \frac{Q}{D} P_i$ 
  End for
  For any  $i \in S^+$  do
     $Q_i = Q_i + \left( \frac{a_i}{\sum_{i \in S^+} a_i} \right) \sum_{i \in S^-} a_i$ 
  End for
Else reject the solution
End if

```

4-3- Crossover & mutation

We use a uniform crossover in the proposed algorithm. Assume chromosomes m and n to be selected, after generating a random number τ in the interval $(0,1)$, the order quantities of each supplier i in offspring 1 and 2 is calculated as $Q_i^1 = \tau Q_i^m + (1 - \tau)Q_i^n$ and $Q_i^2 = (1 - \tau)Q_i^m + \tau Q_i^n$, respectively. In addition, the mutation with probability of P_m is applied to each offspring; that is one supplier is randomly selected and its order quantity is determined exactly in accordance with the initial solution generation procedure.

5- Computational results

We present numerical examples in this section. There are 4 suppliers in the example. The supplier-related parameters are taken from Kamali et al. (2011) and shown in tables 1 and 2. The annual demand of buyer is 100,000, the buyer’s inventory holding cost is \$ 2.6 and the capacity of each vehicle is 5,000 units. The fuzzy fixed cost of each vehicle per unit of distance is assumed to be $C = (400,530,640)$. Other fuzzy parameters are also given in table 3.

Table 1. Suppliers information in the example

Parameter	Supplier			
	1	2	3	4
S	43	39	42	30
P	35108	29898	35785	68777
A	40	19	25	39
h	2.29	1.96	2.74	0.54
dis	25	20	15	17

Table 2. Quantity discount offered by suppliers

Supplier	Unit price	Order interval	Supplier	Unit price	Order interval
1	9	(0 ,5000)	3	8.7	[0 ,3000)
	8.9	[5000 ,10000)		8.6	[3000 ,6000)
	8.8	[10000 ,15000)		8.5	[6000 ,9000)
	8.7	[15000 ,20000)		8.4	[9000 ,12000)
	8.6	[20000 ,25000)		8.3	[12000 ,15000)
	8.5	[25000 ,30000)		8.2	[15000 ,18000)
	8.4	[30000 ,35108)		8.1	[18000 ,21000)
2	9.1	[0 ,2000)	4	8	[21000 ,30000)
	9	[2000 ,4000)		10.5	[0 ,4000)
	8.9	[4000 ,6000)		10.4	[4000 ,8000)
	8.8	[6000 ,8000)		10.3	[8000 ,12000)
	8.7	[8000 ,10000)		10.2	[12000 ,16000)
	8.6	[10000 ,20000)		10.1	[16000 ,68777)

Table 3. Fuzzy parameters in the example

Supplier	\tilde{c}	\tilde{H}	\tilde{r}	\tilde{w}
1	(3, 4.04, 4.9)	(0.019, 0.031, 0.043)	(0.0307, 0.0344, 0.0389)	(0.4, 0.44, 0.48)
2	(6, 6.48, 7.12)	(0.037, 0.041, 0.056)	(0.0498, 0.0551, 0.0674)	(0.55, 0.64, 0.67)
3	(7, 7.17, 7.8)	(0.042, 0.052, 0.062)	(0.0116, 0.0121, 0.0149)	(0.71, 0.72, 0.78)
4	(5, 5.87, 6.23)	(0.032, 0.038, 0.051)	(0.0205, 0.0215, 0.0265)	(0.55, 0.57, 0.62)

We generate 10 instances with different shape parameters and DM’ middle aspiration levels of goals. The main attributes of the problem instances are summarized in table 4. The degree of satisfaction of DM

related to the set of the middle aspiration levels' values and the shape parameters' values of problem instance 1, are illustrated in figures 1. Note that all the generated functions are monotone and follow the S-shaped form.

Table 4. Main attributes of the problem instances

Instance number	Shape parameters				Middle aspiration levels			
	α_1	α_2	α_3	α_4	Z_1^m	Z_2^m	Z_3^m	Z_4^m
1	30	300	300	-50	1900000	0.045	0.03	0.52
2	30	300	300	-50	1900000	0.05	0.03	0.52
3	30	300	300	-50	1900000	0.045	0.033	0.52
4	30	300	300	-50	1900000	0.045	0.03	0.55
5	30	300	300	-50	1850000	0.045	0.03	0.52
6	50	500	500	-100	1900000	0.045	0.03	0.52
7	50	500	500	-100	1900000	0.05	0.03	0.52
8	50	500	500	-100	1900000	0.045	0.033	0.52
9	50	500	500	-100	1900000	0.045	0.03	0.55
10	50	500	500	-100	1850000	0.045	0.03	0.52

The proposed genetic algorithm is implemented in MATLAB 2012 and run on an Intel Core i3 2.10 GHz, HP Pavilion g6 at 4 GB RAM under a Microsoft Windows 7 environment. We set the algorithm parameters as follows: population ($N=500$), crossover rate ($P_c = 0.7$), mutation rate ($P_m = 0.2$) and number of iterations as stopping criteria ($It = 500$).

The computational results are summarized in table 5. For each instance, the value of θ and the corresponding membership degree (η), the value of objectives and order quantities are reported. Note that the other variables of the problem are not shown here, since they can easily be calculated. For example, in the instance 1, the total order quantity per cycle is $Q = 3837 + 0 + 1799 + 12407 = 18043$ and the corresponding cycle time is $T = Q/D = 18043/100000 = 0.18$ year. Furthermore, the value of Q_1 and Q_3 fall into the first price interval, so we have $y_{11}=1$ and $y_{31}=1$; the value of Q_4 fall into the 4th price interval, and we have $y_{44}=1$. Moreover, the required vehicles for supplier 1, 2, 3 and 4 are 1, 0, 1 and 3, respectively.

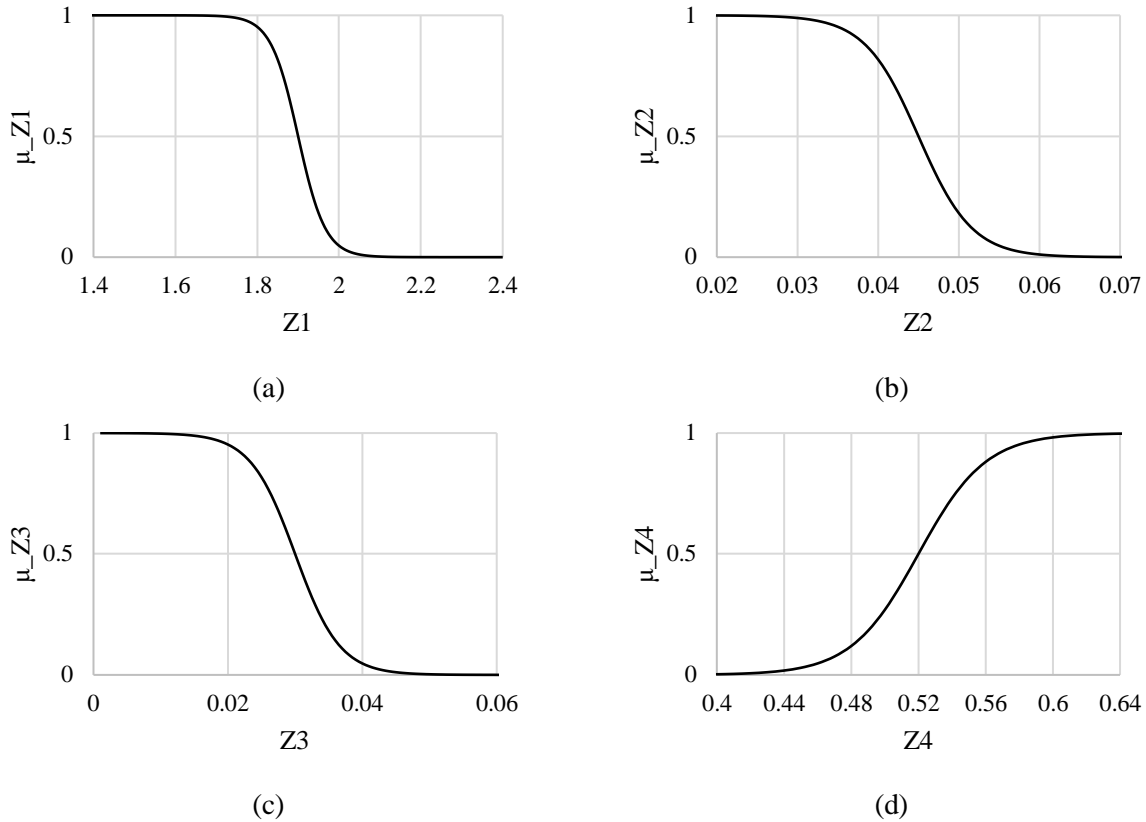


Fig 1. Degree of satisfaction in respect of: (a) cost, (b) rate of late delivered products, (c) rate of defective products, (d) purchasing value

Table 5. Computational results of the problem instances

Instance number	θ	η	objective values				order quantities			
			Z_1	Z_2	Z_3	Z_4	Q_1	Q_2	Q_3	Q_4
1	1.78	0.856	1873056	0.039	0.024	0.563	3837	0	1799	12407
2	2.585	0.93	1827762	0.041	0.021	0.593	9999	0	20459	55300
3	1.909	0.871	1788521	0.039	0.026	0.558	20141	4000	8142	49580
4	1.463	0.812	1768722	0.04	0.025	0.579	22686	2623	20031	30000
5	1.769	0.854	1841438	0.039	0.024	0.564	2890	0	1347	9334
6	2.986	0.952	1822766	0.039	0.024	0.562	10097	0	4972	30671
7	4.246	0.986	1885730	0.042	0.022	0.598	1303	0	2867	8836
8	3.351	0.966	1798057	0.038	0.025	0.554	20412	744	7391	42953
9	2.552	0.928	1875879	0.04	0.025	0.576	3132	825	2178	12690
10	2.965	0.951	1848369	0.039	0.024	0.564	3474	0	1635	11255

6- Conclusion

Supplier selection is one of the most vital processes of the current competitive market in the supply chain management. Organizations rely more on suppliers to reduce their costs, to improve the quality of their products, or to focus on a specific part of their operations. The supplier selection process is complex, since, both quantitative and qualitative criteria must be taken into account. The process becomes more

complicated if parameters are incomplete or uncertain. On the other hand, the inventory management is usually included in the supplier selection process and it usually studied in the issue of supplier selection and order allocation (SSOA) problems. In this paper, we study a SSOA problem by taking transportation costs, quantity discount, fuzzy type uncertainty and some practical constraints into account. We assume four common objectives and utilize a max-min approach such that the min-operator finds the fuzzy decision that simultaneously satisfies all the fuzzy objectives. Then the maximizing decision is determined to be the maximum degree of membership for the fuzzy decision. We use the non-linear S-shape membership functions to express the vague aspiration levels of the DM's objective. A genetic algorithm (GA) is applied to solve the multi objective fuzzy SSOA problem. Computational results are presented using numerical examples. There are some direction for future study as following: Other fuzzy approaches such as two-stage method can be applied in order to compare the results. Other meta-heuristic algorithms such as Simulated Annealing (SA) and Scatter Search (SS) can be designed to compare the results with those of GA. Moreover, other quantity discount schemes i.e. incremental quantity discount can be assumed in the problem.

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