

Data-Driven Robust Optimization for Hub Location-Routing Problem under Uncertain Environment

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Abstract

This study addresses the Hub Location-Routing Problem (HLRP) in transportation networks, considering the inherent uncertainty in travel times between nodes. We employed a method centered on data-driven robust optimization, utilizing Support Vector Clustering (SVC) to form an uncertainty set grounded in empirical data. The proposed methodology is compared against traditional uncertainty sets, showcasing its superior performance in providing robust solutions. A comprehensive case study on a retail store's transportation network in Tehran demonstrates significant differences between deterministic and robust models between hub locations, allocations, and vehicle routes. The SVC-based model is particularly effective, yielding substantially improved objective function values compared to polyhedral and box uncertainty sets. The study concludes by highlighting the practical significance of this research and suggesting future directions for advancing transportation network optimization under uncertainty.

Keywords: Robust optimization, Hub location, Machine learning, Data-driven approach, Support vector clustering

1. Introductions

The efficient management of transportation networks is of paramount importance in contemporary logistics and supply chain management. In the realm of network design and optimization, the Hub

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Location-Routing Problem (HLRP) holds a pivotal position, addressing the intricate challenge of determining optimal locations for hubs and the corresponding allocation of demand nodes to these hubs. However, the conventional HLRP formulations typically assume deterministic travel times between nodes, a simplification that might not adequately capture the complexities inherent in real-world transportation systems.

In practice, transportation networks often operate under conditions of considerable uncertainty. Variations in travel times caused by factors such as traffic congestion, weather conditions, and unexpected incidents can substantially impact the performance and cost-effectiveness of hub-based logistics solutions. To address these uncertainties and enhance the robustness of HLRP solutions, the emerging field of Data-Driven Robust Optimization (DDRO) offers a promising avenue for research and application.

This paper delves into the challenging domain of the HLRP, where travel times between nodes are inherently uncertain. Our objective is to develop a robust optimization framework that leverages data-driven techniques to enhance the resilience and reliability of hub-based logistics operations. By incorporating real-world data on travel time uncertainties into the optimization process, our approach seeks to yield solutions that are not only cost-efficient but also capable of withstanding the vagaries of an uncertain operational environment.

The contributions of this paper can be summarized as follows:

- We present a comprehensive mathematical model that integrates data-driven insights into the traditional HLRP framework, allowing for the representation and management of uncertain travel times.
- We introduce robust optimization techniques to address the inherent uncertainties, ensuring that the proposed hub location and routing solutions remain effective under a range of plausible scenarios.
- We demonstrate the practical relevance of our approach through a set of illustrative examples and case studies, showcasing its potential to improve decision-making in logistics and supply chain management.
- By advancing the understanding of the HLRP in uncertain environments and offering innovative solutions, this work contributes to the theoretical foundations of robust optimization in logistics.

- Our research provides a valuable decision support tool for practitioners seeking resilient hub-based logistics solutions that can adapt to the ever-changing dynamics of transportation networks.

The subsequent sections of this paper can be outlined as follows: Section 2 offers a comprehensive review of the relevant literature. In Section 3, we establish a clear problem definition and present the mathematical formulation. Section 4 delves into the intricacies of data-driven robust optimization. Moving on to Section 5, a thorough numerical analysis is provided. Section 6 showcases a compelling case study, and lastly, Section 7 encapsulates the concluding insights.

2. Literature review

The HLRP with uncertain travel times constitutes a variant of the classic hub location problem that incorporates uncertainty in travel times between nodes. Klineciewicz (1991), Campbell (1994) and Ernst & Krishnamoorthy (1999) can be credited as pioneers in the field of classical hub locations. Their seminal papers laid the groundwork for subsequent research in this area, shaping the way we understand and analyze hub location problems. Their early contributions provided valuable insights and methodologies that continue to influence and inform current studies in the field. Interested readers seeking to delve deeper into the evolving landscape of hub location problems can find valuable insights in the following review papers: S. A. Alumur et al. (2021), S. Alumur & Kara (2008) and Campbell & O’Kelly (2012). These comprehensive works offer a nuanced exploration of the historical development, key methodologies, and emerging trends within the field, providing an invaluable resource for researchers and practitioners alike.

One notable variant of hub location problems is HLRPs, which combines the determination of hub locations with the optimization of routing decisions. A seminal contribution to this field was made by de Camargo et al. (2013), whose work introduced a novel formulation for this pivotal problem. The solution approach employed a meticulously crafted Benders decomposition algorithm, showcasing both innovation and effectiveness. Another noteworthy contribution in the domain of HLRP are the works by Catanzaro et al. (2011) and Rodríguez-Martín et al. (2014), where they introduced branch-and-cut algorithm specifically tailored for addressing the HLRP. This algorithm represents a significant advancement in the field, providing a powerful tool for efficiently solving complex instances of this intricate problem. The work by Lopes et al. (2016) presented innovative

heuristics tailored for addressing the many-to-many HLRP. Subsequently, Karimi (2018) made a notable advancement by integrating capacitated hub covering location considerations into the simultaneous pickup and delivery vehicle routing problem (VRP). This integration represents a significant extension of previous research, addressing the added complexity of capacity constraints in hub locations while simultaneously managing pickup and delivery operations. Danach et al. (2019) provided a lagrangian relaxation and a hyper-heuristic solution method for this problem. Recently, researchers including Ghaffarinasab et al., (2018), Ratli et al. (2022), and Wu et al. (2022) have made substantial strides in exploring diverse solution methodologies for the HLRP. Their investigations have encompassed a range of approaches, such as large neighborhood decomposition and continuous approximation techniques, as well as the development of highly efficient heuristics. These efforts represent a concerted endeavor to advance the state-of-the-art in solving this complex problem, offering a spectrum of tools and strategies for achieving optimal or near-optimal solutions across various real-world applications.

In recent years, data-driven approaches have emerged as a transformative paradigm in the field of optimization, offering novel solutions to address uncertainty and variability in decision-making processes. Bertsimas et al. (2018) stands as a pioneer in the realm of data-driven robust optimization, being instrumental in its introduction and early development. This groundbreaking work revolutionized the way uncertainty is handled in optimization models, paving the way for more resilient and adaptable decision-making processes in the face of real-world variability and unpredictability. Shang et al. (2017) introduced a transformative approach known as data-driven robust optimization, leveraging the principles of kernel learning. This pioneering work represents a significant paradigm shift in handling uncertainty within optimization models. Shang & You (2019) also put forth a pioneering data-driven robust optimization methodology for scenario-based stochastic model predictive control.

Numerous researchers have applied data-driven robust optimization across a diverse range of applications. Noteworthy implementations include: large-scale industrial energy systems (Shen et al., 2020), wastewater sludge-to-biodiesel supply chain (Mohseni & Pishvae, 2020; Nozari et al., 2022), crude oil blending (Dai et al., 2020; Najafi et al., 2022), optimization of grinding processes (Inapakurthi et al., 2020), supply chain planning (Gumte et al., 2021; Ghahremani-Nahr et al., 2023), multi-objective renewable energy location (Lotfi et al., 2022; Rahmaty & Nozari, 2023), integrated network design for solar photovoltaic to microgrid systems (Gilani et al., 2022),

scheduling of power to methanol processes (Zheng et al., 2022), and privacy-preserving energy trading management in networked microgrids (Mohseni et al., 2023).

Recently, Zhang et al. (2022) introduced an innovative machine learning-based data-driven robust optimization approach tailored for uncertain environments. This method harnesses the power of machine learning to enhance the robustness and adaptability of optimization models, representing a significant advancement in the field. In parallel, Goerigk & Kurtz (2023) put forth a cutting-edge data-driven robust optimization framework, leveraging deep neural networks to effectively handle uncertainty. This approach demonstrates the potential of advanced neural network architectures in bolstering the resilience of optimization models to real-world variability and unpredictability.

The current state of research in the HLRP with uncertain travel times reveals several noteworthy gaps. Existing literature predominantly focuses on deterministic scenarios, with limited attention to uncertainty in travel times. Traditional robust optimization approaches with predefined uncertainty sets are prevalent, yet there is a significant opportunity to harness available data for more tailored uncertainty characterization. Moreover, while Support Vector Clustering (SVC) has demonstrated efficacy in machine learning, its application in constructing uncertainty sets for HLRP remains relatively unexplored. Bridging these gaps would lead to a more comprehensive understanding of the impact of uncertain travel times and result in more efficient and robust solutions.

3. Problem definition

The HLRP under uncertain environment stands as a variant of the classic hub location problem, distinguished by its integration of uncertain travel times between nodes. This stochastic element introduces a layer of complexity to the optimization process, considering factors such as traffic variations, weather conditions, and unforeseen events, which significantly impact the efficiency and cost-effectiveness of transportation operations.

In this context, we consider a total of N nodes, with a subset of P nodes designated as hubs and the remainder as non-hub locations. Each hub node is associated with a deterministic number of vehicles, denoted as V , each possessing a specific load capacity, denoted as L . The primary objective is to judiciously allocate the non-hub nodes to the selected hubs, establishing an optimal network configuration that minimizes transportation costs. This entails determining the optimal

hub locations and devising the most efficient routes between nodes, while effectively managing the uncertainties inherent in travel times. Each vehicle within the fleet is endowed with a specific load capacity and is dispatched to provide services to various customers, facilitating the delivery of goods. Every customer is exclusively serviced by a single vehicle, and each vehicle is mandated to return to its assigned hub upon the completion of its delivery operations.

With the integration of uncertain travel times into the HLRP, the conventional metric of minimizing total travel time is replaced by a comprehensive objective function. This function seeks to minimize the combined path length and associated costs. This comprehensive approach to cost optimization is designed to ensure the efficient allocation of resources and the timely delivery of goods, even in the face of unpredictable travel conditions.

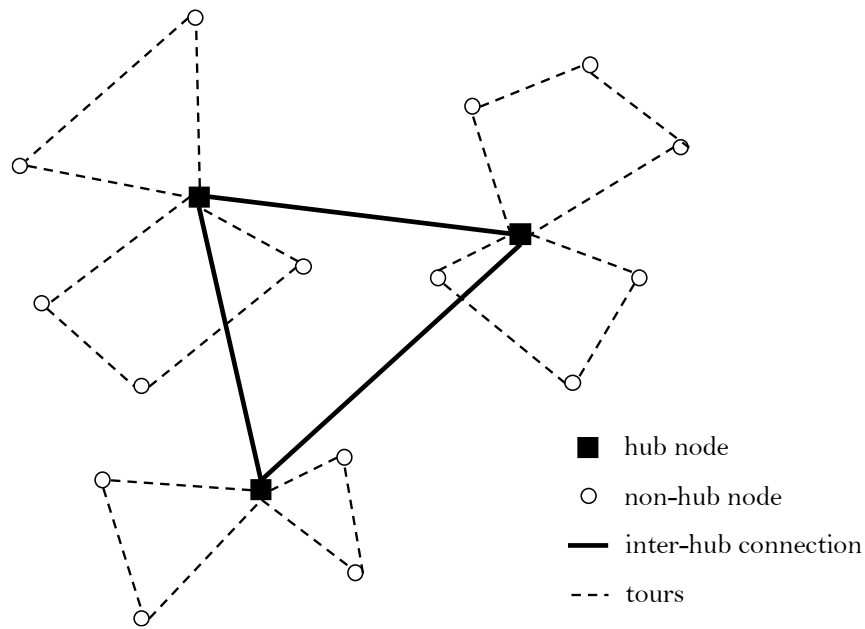


Fig. 1. Graphical representation of the hub location-routing problem.

3.1 Problem assumptions

Model assumptions for the HLRP under Uncertain Environment:

- **Uncertain Travel Times:** The planning horizon is continuous, allowing for the utilization of mathematical techniques to address the uncertainties in travel times.
- **Euclidean Geometry:** Distance computations are based on a simplified Euclidean space, providing a practical approximation for real-world transportation scenarios.

- **Homogeneous Fleet:** The vehicle fleet is composed of identical vehicles in terms of capacity, speed, and operational efficiency, simplifying the optimization process.
- **Fixed Customer Demand:** Customer demands remain constant throughout the planning horizon, eliminating the need to account for demand fluctuations or uncertainties.
- **Static Hub Locations:** Hub locations are predetermined and remain fixed throughout the planning period, providing a stable foundation for the optimization process.
- **Single Allocations:** Each customer node is allocated to a single hub for servicing, streamlining the allocation process and ensuring clear responsibility for customer satisfaction.
- **Direct Routes:** Vehicles follow direct routes between their respective hubs and allocated nodes, disregarding factors like detours or multi-step routes.

3.2 Problem formulation

Indices:

$$i, j, k, l \in \{0, 1, 2, \dots, N + 1\} \quad \text{Index for nodes}$$

Parameters:

P	Number of hubs to locate
α	Discount factor for inter-hub connections, $0 \leq \alpha \leq 1$
V	Number of available vehicles at each hub
L	Vehicle capacity
M	Big number
c_{ij}	Transportation cost between nodes i and j
w_{ij}	Flow of products from node i to node j
t_{ij}	Travel time between nodes i and j

Positive variables:

at_i	Arrival time of delivery at node i
$load_i$	Load of vehicle in delivery of node i
y_{ikl}	Flow of products from node i , routed through hubs k and l

Binary variables:

- x_{ij} Equal to 1 if node i is allocated to node j , otherwise 0, node i is a hub if $x_{ii} = 1$
- z_{ijk} Equal to 1 if customer i is served before customer j , which both nodes allocated to distribution center k , otherwise 0

Objective function:

$$\sum_{i=1}^N \left[\sum_{k=1}^N c_{ik} x_{ik} \left(\sum_{j=1}^N w_{ij} \right) \right] + \alpha \sum_{i=1}^N \sum_{k=1}^N \sum_{l=1}^N y_{ikl} c_{kl} + \sum_{i=1}^N \left[\sum_{k=1}^N c_{ki} x_{ik} \left(\sum_{j=1}^N w_{ji} \right) \right] + \sum_{i=1}^N at_i \quad (1)$$

Constraints:

$$\sum_{i=1}^N x_{ii} = P \quad (2)$$

$$\sum_{k=1}^N x_{ik} = 1 \quad \forall i = 1, 2, \dots, N \quad (3)$$

$$x_{ik} \leq x_{kk} \quad \forall i, k = 1, 2, \dots, N \quad (4)$$

$$\sum_{l=1}^N y_{ikl} - \sum_{l=1}^N y_{ilk} = \sum_{j=1}^N w_{ij} x_{ik} - \sum_{j=1}^N w_{ij} x_{jk} \quad \forall i, k = 1, 2, \dots, N \quad (5)$$

$$2z_{ijk} \leq x_{jk} + x_{ik} \quad \forall i, j, k = 1, 2, \dots, N, i \neq j, i \neq k, j \neq k \quad (6)$$

$$\sum_{\substack{i=0 \\ i \neq j \\ i \neq k}}^N z_{ijk} = x_{jk} \quad \forall j, k = 1, 2, \dots, N, j \neq k \quad (7)$$

$$\sum_{\substack{j=1 \\ j \neq i \\ j \neq k}}^{N+1} z_{ijk} = x_{ik} \quad \forall i, k = 1, 2, \dots, N, i \neq k \quad (8)$$

$$\sum_{\substack{j=1 \\ j \neq k}}^N z_{0,jk} \leq V \quad \forall k = 1, 2, \dots, N \quad (9)$$

$$\sum_{\substack{i=1 \\ i \neq k}}^N z_{i,N+1,k} \leq V \quad \forall k = 1, 2, \dots, N \quad (10)$$

$$at_i \geq \widetilde{t}_{ik} z_{0,ik} \quad \forall i, k = 1, 2, \dots, N \quad (11)$$

$$at_j + M(1 - z_{ijk}) \geq \widetilde{t}_{ij} + at_i \quad \forall i, j, k = 1, 2, \dots, N, i \neq j, i \neq k, j \neq k \quad (12)$$

$$load_i \geq \sum_{j=1}^N w_{ji} z_{0,ik} \quad \forall i, k = 1, 2, \dots, N, i \neq k \quad (13)$$

$$load_j + M(1 - z_{ijk}) \geq \sum_{j=1}^N w_{ji} + load_i \quad \forall i, j, k = 1, 2, \dots, N, i \neq j, i \neq k, j \neq k \quad (14)$$

$$load_i \leq L \quad \forall i = 1, 2, \dots, N \quad (15)$$

$$at_i, load_i, y_{ikl} \geq 0$$

$$z_{ijk}, x_{ik} \in \{0, 1\}$$

$$\forall i, j, k = 0, 1, 2, \dots, N + 1 \quad (16)$$

The objective function (1) comprises four components. The first term computes the total transportation costs between non-hub and hub nodes. The second term calculates the total transportation costs between hub nodes. The third term assesses the total transportation costs between hub nodes and non-hub nodes. The fourth term quantifies the total travel time of vehicles. Equation (2) enforces the constraint that only a maximum of P hubs can be located. Equation (3) mandates that each non-hub node must be allocated to exactly one hub node. Equation (4) states that node allocation to hub k is contingent on the presence of hub k .

Equation (5) delineates the threshold for inter-hub product transportation. Equation (6) stipulates those vehicles within hub k are permitted to serve non-hub nodes i and j exclusively if these non-hub nodes have been assigned to hub k . Equations (7) and (8) constitute the standard constraints of a vehicle routing problem, ensuring that each vehicle enters and exits the assigned node only once.

Equations (9) and (10) validate that the commencement and conclusion of vehicle routes within hubs hinge on the number of vehicles in those hubs. Equations (11) and (12) compute the arrival

times of vehicles at nodes. Equations (13) and (14) ascertain the load of vehicles while servicing nodes.

Equation (15) mandates that the load of vehicles must not exceed their capacity. Finally, equation (16) outlines the variable types utilized in the proposed model.

4. Data-driven robust optimization

The foundation of conventional robust optimization methodologies often lies in the construction of uncertainty sets, a process that traditionally neglects the wealth of available information regarding uncertain parameters. This results in a challenging task for the user, who must select an appropriate uncertainty set, often leading to unnecessary overestimation. Significantly, methods in robust optimization induced by uncertainty sets have been developed assuming restricted knowledge about the exact values of uncertain parameters. In contrast, stochastic programming relies on past data to get the precise distribution of them. However, in practical scenarios, obtaining extensive historical data for accurate distribution estimation can be a formidable task.

For our specific application in the HLRP under Uncertain Environment, recent advancements have introduced a groundbreaking data-driven robust optimization approach. This innovative method harnesses empirical data and deploys machine learning techniques, including Support Vector Clustering (SVC), to cover data samples which results to an uncertainty. This approach not only sidesteps unnecessary overcoverage but also eliminates the necessity for predefined uncertainty set structures and perturbation ranges.

In particular, the data-driven robust optimization methodology, as introduced by (Shang et al., 2017), extracts an uncertainty set directly from the available information on uncertain parameters. By employing SVC, it accurately identifies and encompasses pertinent data samples, aligning closely with the genuine distribution of uncertainties in the HLRP. This data-driven approach represents a promising avenue for optimizing the HLRP, as it flexibly adapts to the specific characteristics of uncertain travel times. Consequently, it significantly enhances the robustness and practical applicability of the solution methodology.

4.1. Support vector clustering

Ben-Hur et al. (2001) introduced the SVC algorithm within the domain of machine learning theory, aims to identify a compact hypersphere with the least possible volume. This hypersphere is designed to tightly encompass all available data samples (Shang et al., 2017). To elucidate the algorithm, consider a collection of N data samples denoted as $S = \{s_i | i = 1, 2, \dots, N\}$. Through a nonlinear transformation ϕ , the original input space is mapped into a higher-dimensional feature space. Subsequently, the algorithm seeks the smallest hypersphere, characterized by a radius denoted as R , encompassing all representations of data samples within this specific feature space. This objective is addressed through the following optimization problem:

$$\begin{aligned} \min R^2 \\ \text{s. t. } \|\phi(s_i) - c\|^2 \leq R^2 \quad \forall i = 1, 2, \dots, N \end{aligned} \quad (17)$$

Here, the center of the hypersphere's center is c and the Euclidean norm is showed by $\|\cdot\|$. Then slack variables to permit certain data samples to deviate from the confines of the hypersphere are added:

$$\begin{aligned} \min R^2 + H \sum_{i=1}^N \xi_i \\ \text{s. t. } \|\phi(s_i) - c\|^2 \leq R^2 + \xi_i, \forall i = 1, \dots, N \\ \xi_i \geq 0, \forall i = 1, \dots, N \end{aligned} \quad (18)$$

Here, H serves as a parameter determining the level of penalty. The resolution of this problem involves the formulation of the Lagrangian in the following manner:

$$L(R, c, \beta, \alpha, \xi) = R^2 - \sum_{i=1}^N (R^2 + \xi_i - \|\phi(s_i) - c\|^2) \beta_i - \sum_{i=1}^N \xi_i \alpha_i + H \sum_{i=1}^N \xi_i \quad (19)$$

Here, β_i and α_i (where $\alpha_i \geq 0$) denote the Lagrangian multipliers. Calculating the derivatives of L yields:

$$\sum_{i=1}^N \beta_i = 1 \quad (20)$$

$$c = \sum_{i=1}^N \beta_i \phi(s_i) \quad (21)$$

$$\beta_i = H - \alpha_i \quad (22)$$

By substituting the aforementioned definitions, Equations (20) to (22) are incorporated into the Lagrangian, resulting in the dual form. This form takes the shape of a quadratic programming problem, expressed as follows:

$$\begin{aligned}
\text{Max} \quad & \sum_{i=1}^N K(s_i, s_i)\beta_i - \sum_{i=1}^N \sum_{j=1}^N \beta_i \beta_j K(s_i, s_j) \\
\text{s. t.} \quad & \sum_{i=1}^N \beta_i = 1 \\
& 0 \leq \beta_i \leq H, \forall i = 1, \dots, N
\end{aligned} \tag{23}$$

In this context, $K(s_i, s_j)$ represents the kernel function. There are several widely recognized forms of kernel functions available (Hsu et al., 2003):

1. Polynomial Kernel: $K(s_i, s_j) = (\gamma s_i^T s_j + 1)^d$
2. Radial Basis Function (RBF) Kernel: $K(s_i, s_j) = \exp\left\{-\left\|\frac{s_i - s_j}{2\sigma^2}\right\|\right\}$
3. Sigmoid Kernel: $K(s_i, s_j) = \tanh\{\gamma s_i^T s_j + r\}$

Employing these functions introduces intricate nonlinear terms into the robust optimization problem. Shang et al. (2017) have proposed the utilization of the subsequent generalized intersection kernel function:

$$K(s_i, s_j) = \sum_{k=1}^N l_k - \|F(s_i - s_j)\|_1 \tag{24}$$

In this function, F is determined as $F = \Sigma^{-\frac{1}{2}}$, which is the whitening matrix. Additionally, l_k serves as the width parameter, which is adjusted to guarantee the positive-definiteness of the kernel function K and make the problem convex. This parameter tuning ensures the stability and effectiveness of the robust optimization process. It is noteworthy that Σ is to minimize biases that might arise due to a limited sample size (N).

4.1. Robust counterpart formulation

Upon attaining the optimal solutions for β_i as determined by model (23), the computation of the hypersphere's radius proceeds as outlined below:

$$R^2 = K(s_{i'}, s_{i'}) - 2 \sum_{i=1}^N K(s_{i'}, s_i) \beta_i + \sum_{i=1}^N \sum_{j=1}^N \beta_i \beta_j K(s_i, s_j), i' \in SV \quad (25)$$

The area encompassed by the hypersphere constitutes the uncertainty set derived from S , and its characterization is:

$$U(S) = \{s \mid K(s, s) - 2 \sum_{i=1}^N K(s, s_i) \beta_i + \sum_{i=1}^N \sum_{j=1}^N \beta_i \beta_j K(s_i, s_j) \leq R^2\} \quad (26)$$

By substituting equation (25) into (26) we have:

$$\begin{aligned} U(S) &= \{s \mid \sum_{i=1}^N K(s_{i'}, s_i) \beta_i \leq \sum_{i=1}^N K(s, s_i) \beta_i, i' \in SV\} \\ &= \{s \mid \sum_{i \notin ID} K(s_{i'}, s_i) \beta_i \leq \sum_{i \notin ID} K(s, s_i) \beta_i, i' \in SV\} \end{aligned} \quad (27)$$

It's worth noting that the condition $i \notin ID$ in the second equality stems from $\beta_i = 0$ when $i \in ID$. When we substitute the kernel function (24) into equation (27), we arrive at the subsequent form of the uncertainty set:

$$U(S) = \{s \mid \sum_{i \notin ID} \|F(s - s_i)\|_1 \beta_i \leq \sum_{i \notin ID} \|F(s_{i'} - s_i)\|_1 \beta_i, i' \in SV\} \quad (28)$$

By incorporating auxiliary variables $Z = [z_1, \dots, z_N]$ and defining $\Omega = \sum_{i \notin ID} \|F(s_{i'} - s_i)\|_1 \beta_i$, the expression for the uncertainty set (28) can be rephrased as:

$$U(S) = \left\{ s \mid \begin{array}{l} \exists z_i, i \notin ID, s. t. \\ \sum_{i \notin ID} z_i \beta_i \leq \Omega \\ -z_i \leq F(s - s_i) \leq z_i \quad i \notin ID \end{array} \right\} \quad (29)$$

The robust adaptation within the uncertainty set $U(S)$ is delineated in the following:

$$\begin{aligned} &\min_{x \in X} c^T x \\ &s. t. \max_{a \in U(S)} a^T x \leq b \end{aligned} \quad (30)$$

To derive the equivalent LP formulation of (30), we can express the internal maximizing problem in the following way:

$$\begin{aligned} &\max_{s, z_i} s^T x \\ &s. t. \sum_{i \notin ID} z_i \beta_i \leq \Omega \\ &-z_i \leq F(s - s_i) \leq z_i \quad \forall i \notin ID \end{aligned} \quad (31)$$

The dual form of the (31) will be:

$$\min_{\gamma_i, \vartheta_i, \lambda} \sum_{i \notin ID} (\gamma_i - \vartheta_i)^T F s_i + \Omega \lambda \quad (32)$$

$$\begin{aligned}
s. t. \quad & \sum_{i \notin ID} F(\gamma_i - \vartheta_i)^T + x = 0 \\
& \gamma_i + \vartheta_i = \lambda \beta_i \quad \forall i \notin ID \\
& \vartheta_i, \gamma_i \in R_+^n, \lambda \geq 0
\end{aligned}$$

In this context, γ_i , ϑ_i , and λ denote dual variables. By incorporating (32) into (30), we arrive at the ensuing robust counterpart problem:

$$\begin{aligned}
& \min_{x \in X} c^T x \\
s. t. \quad & \sum_{i \notin ID} (\gamma_i - \vartheta_i)^T F s_i + \Omega \lambda \leq b \\
& \sum_{i \notin ID} F(\gamma_i - \vartheta_i)^T + x = 0 \\
& \gamma_i + \vartheta_i = \lambda \beta_i \quad \forall i \notin ID \\
& \vartheta_i, \gamma_i \in R_+^n, \lambda \geq 0
\end{aligned} \tag{33}$$

Finally, we discuss the step-by-step procedure for implementing the proposed approach. To maintain generality, let's assume the model at hand can be represented like the problem in (30). Here, the set $D = \{s_i\}_{i=1}^N$ comprises N available samples, representing realizations of uncertainties. This formulation accommodates more complex cases in a similar manner. The parameter H is the regularization factor and can be customized based on the conservatism of the decision maker.

The subsequent robust optimization (30) can be tackled through the subsequent steps:

1. Calculate Σ using the sample datapoints. Obtain the weighting matrix $F = \Sigma^{-\frac{1}{2}}$.
2. Establish the kernel parameters $\{l_k\}$.
3. Create the kernel matrix $K(s_i, s_j)$ utilizing the kernel function (24) with the N samples.
4. Resolve the SVC model by addressing the problem (23) with the kernel matrix K . Acquire the indices of support vectors and β .
5. Utilize the support vectors $\{s_i, i \in SV\}$ along with their corresponding Lagrange multipliers $\{\beta_i, i \in SV\}$ to construct the robust counterpart problem (32). Subsequently, employ it to substitute the constraint containing uncertainty in (30).
6. Resolve the modified problem.

5. Numerical analysis

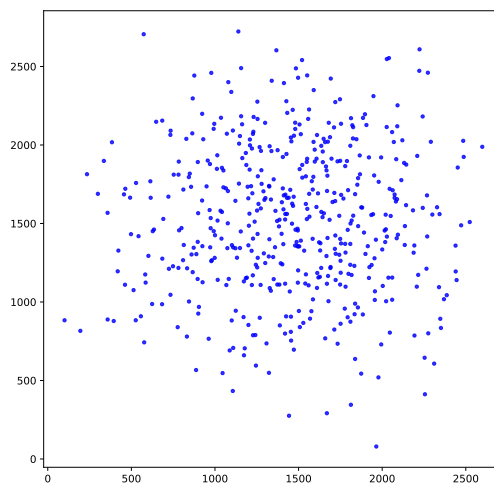
Our primary objective in this section is to validate and assess the efficacy of the SVC-based uncertainty set, following the methodology introduced by Shang et al. (2017).

To accomplish this, we have generated three distinct datasets for t_{ij} utilizing bivariate gamma, truncated uniform, and mixed Gaussian distributions. The remaining parameters of these datasets have been adopted from the widely utilized CAB dataset, originally presented by O’kelly (1987). This dataset is derived from airline passenger flows between 25 cities, serving as a valuable benchmark for our analysis. For the experimental setup, we have set α to 0.5, P to 3, and V to 2.

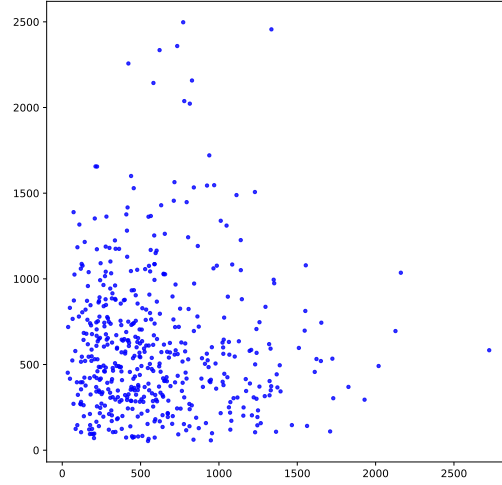
Additionally, the parameter L is determined as $\frac{1.5 \times \sum_{i,j} w_{ij}}{P \times V}$.

It's worth noting that all coding implementations have been executed in the Julia programming language. The experiments have been conducted on a computer system equipped with a 2 GHz Quad-Core Intel Core i5 processor and 16 GB of RAM. This robust computational environment ensures reliable and efficient execution of our experiments.

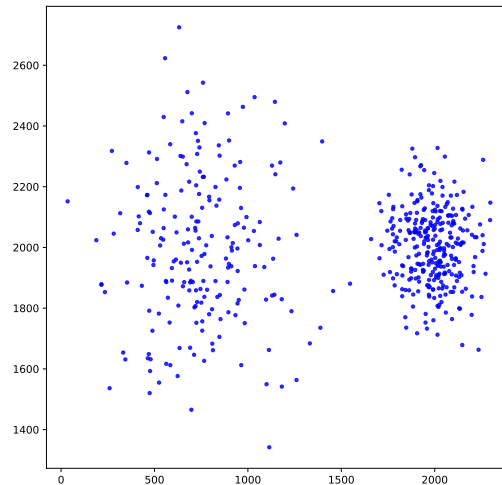
Fig. 2 illustrates the uncertainty data generated by different distributions for two nodes for computational experiments.



(a) Truncated Uniform



(b) Bivariate Gamma



(c) Mixed Gaussian

Fig. 2. Uncertainty data generated by different distributions for computational experiments.

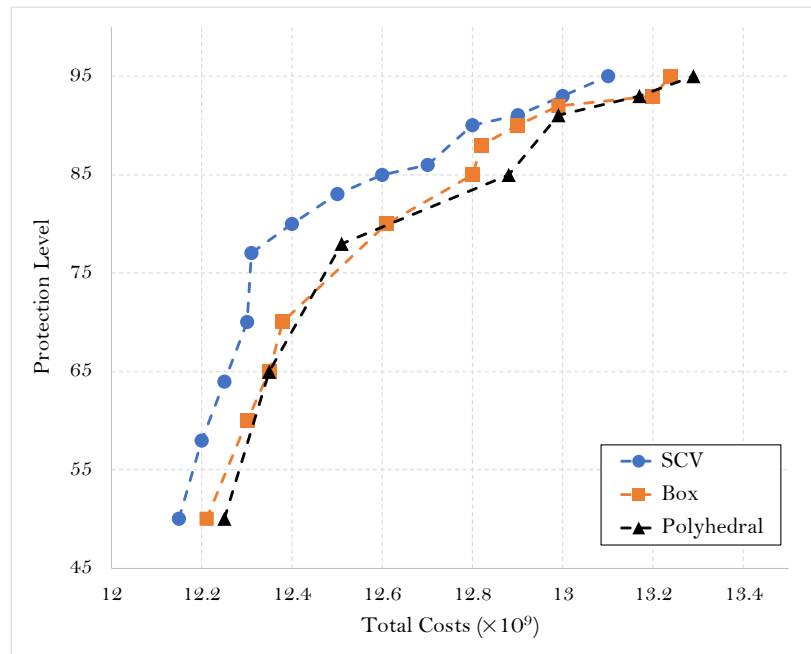
Once the uncertainty sets are defined, we formulate the robust counterpart optimization problem. Following this, a variety of robust solutions is derived for each set by modifying the size of its corresponding uncertainty set. To assess the efficacy of these robust solutions, 1500 scenarios are produced, randomly. Each scenario is carefully examined to ascertain if a robust solution results

in any constraint breaches. The degree of protection provided by a solution is subsequently gauged by calculating the percentage of random scenarios that do not incur any constraint violations.

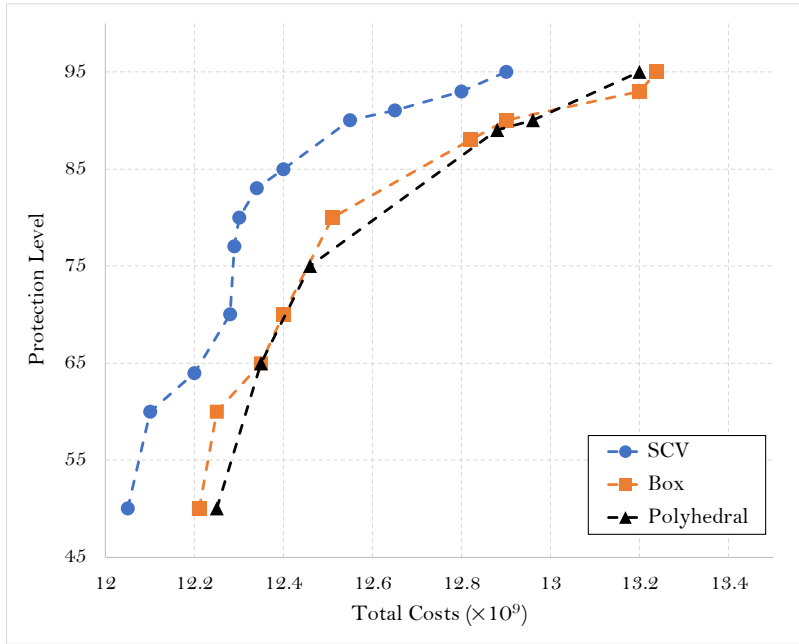
The computational analysis results, illustrated in Fig. 3, show the effectiveness of the SVC-based uncertainty sets in solving the minimization problem for the total costs of the hub location-routing scenario. In this figure, we represent the total costs of the network for each protection level. It's important to note that since our problem is a minimization task, a smaller objective function value under the same protection level signifies a less conservative solution.

Consequently, we aim for a performance-tradeoff curve that resides as close as possible to the lower right corner. The results indicate that the data-driven SVC-based uncertainty set substantially outperforms both the box uncertainty set and the polyhedral uncertainty set.

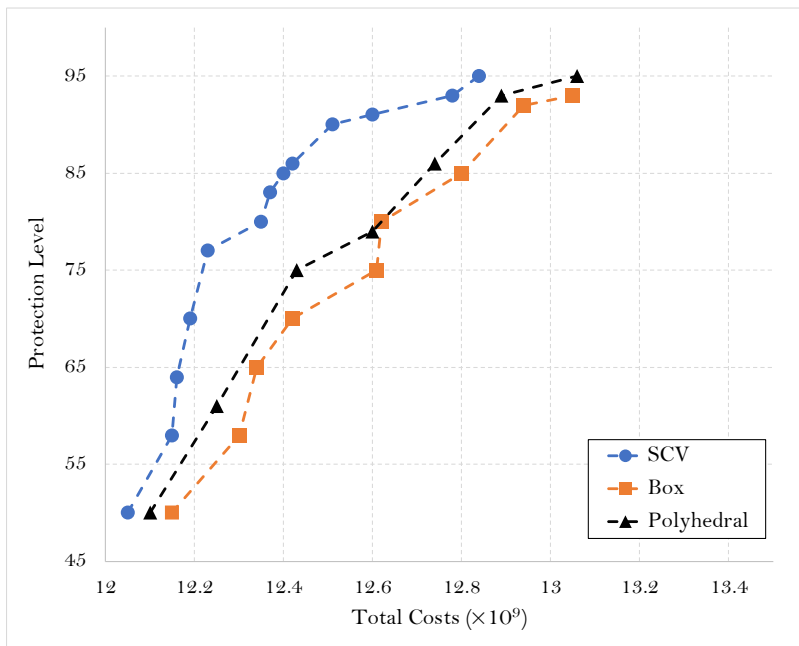
Even in cases involving other uncertainty set (mixed gaussian and bivariate gamma), the SVC-based uncertainty set consistently demonstrates superior performance. This underscores the notion that by efficiently encapsulating the distributional characteristics of our data, the uncertainty set can effectively mitigate uncertainties and reduce the conservatism inherent in the solutions of robust optimization problems.



(a) Truncated Uniform



(b) Bivariate Gamma



(c) Mixed Gaussian

Fig. 3. Performance of the robust HLRP under different uncertainty sets.

6. Case study

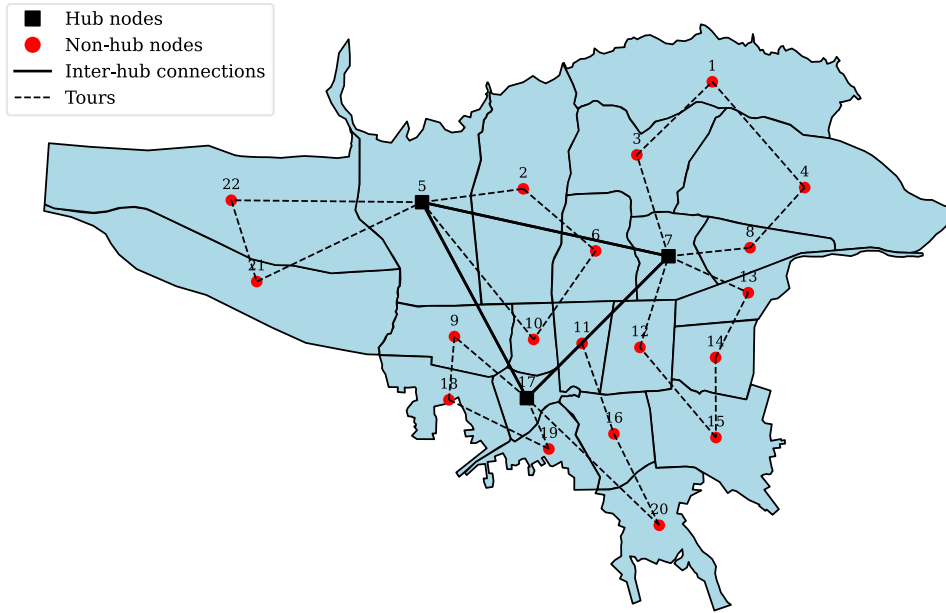
In this section, we delve into a comprehensive case study centered around the transportation network of a prominent retail store situated within the city of Tehran, which encompasses 22 distinct areas. Our objective is to subject the proposed model to rigorous scrutiny in four distinct configurations: the deterministic model, the robust model incorporating a box uncertainty set, the robust model utilizing a polyhedral uncertainty set, and finally, the robust model employing the data-driven SVC-based uncertainty set.

A critical facet of this case study lies in the pivotal data regarding t_{ij} , signifying the travel time between the 22 unique areas of Tehran. It is imperative to note that this data is inherently uncertain, introducing a crucial dimension to our analysis. To obtain this dataset, we harnessed Google Maps data and undertook a web scraping process utilizing the Google Maps API. The resulting dataset comprises historical data spanning a 12-month period, capturing the travel times between each pair of the 22 areas. This comprehensive dataset forms the bedrock of our case study, facilitating a robust and thorough evaluation of the proposed model across varying uncertainty scenarios.

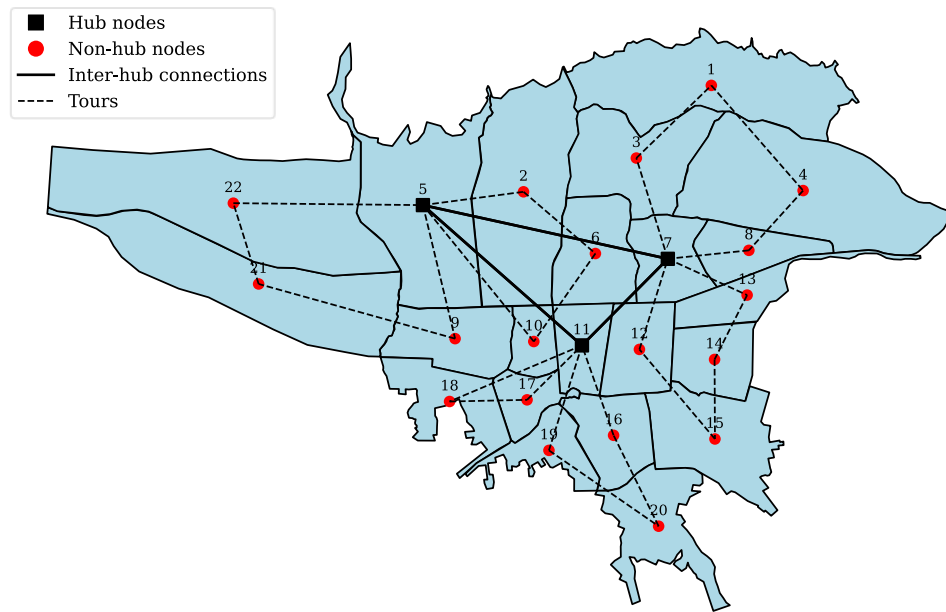
The transportation network derived from the robust models is established based on a protection level of 85%, a highly regarded threshold for conservative decision-makers. A comparative analysis between the deterministic and robust models reveals substantial disparities in hub locations, allocations, and vehicle routes.

In Fig. 4, we present the optimized transportation networks, encompassing hub locations, allocations, and vehicle routes, for each model. Notably, the robust models yield a more centralized network configuration, indicative of their enhanced resilience to uncertainties.

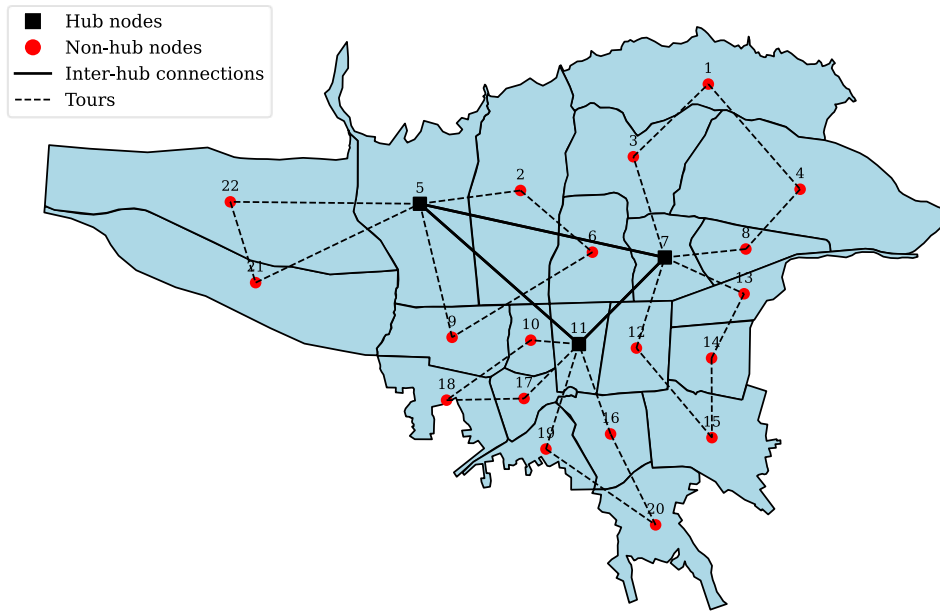
Upon evaluation, the SVC-based model demonstrates a 5.83% improvement in objective function compared to the polyhedral uncertainty set, underscoring its superior performance. Additionally, it exhibits a 2.41% enhancement in objective function when contrasted with the box uncertainty set, further solidifying its efficacy in addressing uncertainties within the transportation network.



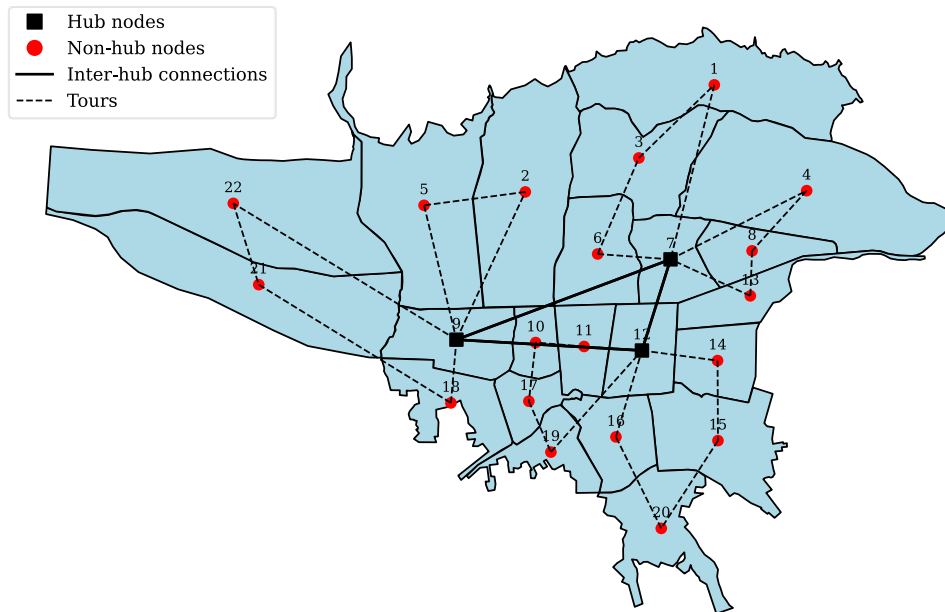
(a) Deterministic



(b) Box uncertainty set



(c) Polyhedral uncertainty set



(d) SVC-based uncertainty set

Fig. 4. Optimal transportation networks as determined by deterministic and robust models.

Furthermore, the robust models exhibit a marked influence on the overall efficiency and cost-effectiveness of the transportation network. Specifically, they lead to a more streamlined allocation of resources, optimized vehicle routes, and strategically positioned hub locations, all of which collectively contribute to a more resilient and adaptable system.

In terms of practical implications, the centralized network structure resulting from the robust models may translate to improved resource utilization, reduced operational costs, and enhanced service quality. This can be particularly advantageous in scenarios where uncertainties in travel times between areas are prevalent, such as urban environments with fluctuating traffic conditions. It's worth noting that the utilization of the SVC-based uncertainty set proves to be instrumental in achieving these improvements. By harnessing data-driven insights, this approach leverages real-world information to construct a more accurate representation of uncertainty, resulting in more reliable and effective transportation solutions.

7. Conclusions

In conclusion, this study addresses the critical challenge of optimizing hub location-routing problems in the face of uncertain travel times. By introducing a data-driven robust optimization approach, we have demonstrated a significant advancement in tackling uncertainties inherent in transportation networks. Our findings showcase the superiority of the SVC-based uncertainty set in providing robust solutions, outperforming traditional uncertainty sets. The centralized network structures resulting from the robust models not only improve resource allocation and vehicle routes but also enhance overall system adaptability.

Furthermore, our case study on the transportation network of a retail store in Tehran has provided valuable insights into real-world applications. The comparison between deterministic and robust models reveals stark differences in hub locations, allocations, and vehicle routes. This highlights the necessity of considering uncertainties in decision-making processes, particularly in transportation and logistics scenarios. The SVC-based model, in particular, emerges as a standout performer, yielding significantly improved objective function values compared to both polyhedral and box uncertainty sets.

This research underscores the crucial role of data-driven robust optimization methodologies in addressing uncertainties in transportation networks. The outcomes of this study not only contribute

to the theoretical advancements in the field but also hold practical significance for industries reliant on efficient logistics operations. We anticipate that our findings will inspire further exploration and adoption of robust optimization techniques in diverse applications, ultimately leading to more resilient and adaptable transportation systems.

Future research in this field could explore dynamic environments with evolving uncertainties, integrating real-time data updates and adaptive decision-making strategies. Additionally, investigating the integration of advanced machine learning techniques for more accurate uncertainty characterization holds immense potential. Exploring multi-objective optimization frameworks, sustainability metrics, and scalability for larger and more complex networks could further advance practical implementation in metropolitan areas. These avenues promise to enhance the responsiveness and resilience of transportation networks.

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